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## **Abstract of the Disclosure**

An inflatable includes an inflatable portion having an inlet couplable to a blower to blow air into an interior of the inflatable portion and an open weave section coupled to the inflatable portion and defining a wall or a window of the inflatable. An outer surface of the open weave section includes an image printed directly on the outer surface. In one option the image is a photo-quality digitally printed image having a resolution of at least 14 dpi.